



INDUSTRIAL PACKAGING

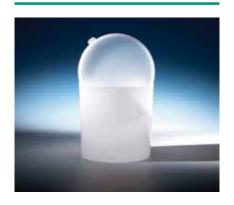
Individual | sustainable | safe

# **Industrial packaging** for special applications

"Individual, sustainable, safe"

FRIES develops high-demand solutions in the field of industrial packaging. Drums, jerrycans, buckets and cans are used to transport and store food, dangerous goods, pharmaceutical and chemical substances as well as explosive substances.

FRIES is a reliable partner for the quality, safety, individuality and design of packaging solutions.



**Round cans** 1100 ML, PP and PE series

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**Buckets** Round buckets, Hobbock buckets & painter's buckets

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**Jerrycans** various sizes Page 38 - 63



**Drums** Megatop & L-ring drum Page 64 - 67

Page 3

**Advantages** 

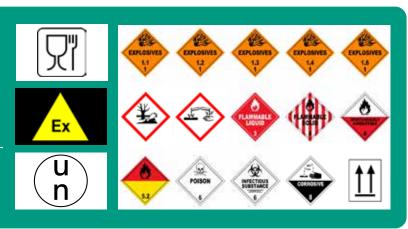
of the FRIES industrial packaging



# **Advantages**

## **Special solutions**

- UN approvals for dangerous goods
- Versions suitable for food applications
- Electrically conductive packages for explosive areas (explosion protection)
- Tested and approved material for pharmaceutical/medical applications



### **Variety**

- Special versions
- Various lid and handle options
- Reusable packages
- Various colour options
- Printing of the buckets by means of screen printing possible
  - Versions in line with ISO containers
- Labelling / packing possible







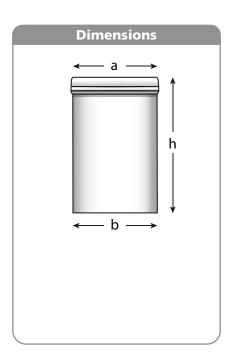
#### **Service**

- Delivery starting from one pallet
- Storage of standard items
- Short delivery times
- Storage for customers possible





	Overview	
Nominal volume:	1,100 ml	
Item name:	DO1100PP	
Max. filling volume:	1,100 ml	± 5.0 %
Dimensions (with lid):	a 109 mm b 100 mm h 158 mm	± 2.0 % ± 2.5 % ± 2.0 %
Material and colour:	Bottom part: Lid: Bail:	PP, white or black PP, white or black 
Weight:	Bottom part: Lid: Bail: Total:	57 g ± 4.0 % 11 g ± 7.5 %  68 g ± 4.0 %
Max. printable surface:	Length: Height:	
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	Optional	
Empty packaging on pallet (max. height 200 cm):		er EP and 14,400 pcs. of lids y: 702 pcs. of cans and lids



Pouring section



Reopening section



Protective ring

- Clip-on lid, can be closed easily (automation)
- Circumferential protective ring, the efficient protective rim
- Tamper-evident closure
- Tight lid seat: tight1) up to 20 kP (200 mbar) of pressure difference
- Watertight<sup>2)</sup> lid acc. to ADR 6.1.5.2.6. para. 2
- Smooth interior surfaces for effective residue emptying
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- UN type tested version for solids: on request

- <sup>2)</sup> Package filled with water (98 %); normal conditions:
  - a) 5 min. lying on the side
  - b) 24 h standing "upside down"
  - no leakage of liquid detected

 $<sup>^{\</sup>rm 1)}$  The pressure difference is built up in increments of 10 kP (100 mbar), 2 min. holding time;

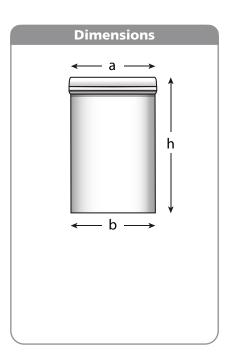
<sup>•</sup> Higher pressure difference values result in leakages







	Overview		
Nominal volume:	1,100 ml		
Item name:	DO1100PE		
Max. filling volume:	1,150 ml	± 5.0 %	
Dimensions (with lid):	a 124 mm b 113 mm h 120 mm	± 2.0 % ± 2.0 % ± 2.0 %	
Material and colour:	Bottom part: Lid: Bail:	PE, nature PE, nature 	
Weight:	Bottom part: Lid: Bail: Total:	83 g 20 g  103 g	± 4.0 % ± 7.5 % ± 7.5 %
Max. printable surface:	Length: Height:		
Approval: (u)			
Empty packaging dispatch on pallet (max. height 200 cm):	60 pcs. in cardboa boxes on EP	rd box, 16 cardb	oard



with lid



Stackability

- Tight lid seat
- Very robust
- Smooth interior surface for effective residue emptying
- Stackable
- Cold-resistant up to -30  $^{\circ}\text{C}$



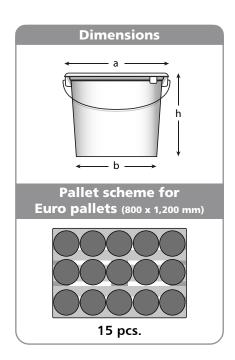




## **ROUND BUCKET SUPRA**5.5LITRES

PP series

	Overview		
Nominal volume:	5.5 litres		
Item name:	ERL055PP		
Max. filling volume:	5.8 litres	± 4.0 %	
Dimensions (with lid):	a 236 mm b 192 mm h 208 mm	± 1.7 % ± 2.0 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PP, white PP, white PP, white	
Weight:	Bottom part: Lid: Bail: Total:	168 g 57 g 11 g 236 g	± 3.5 % ± 4.0 % ± 7.5 % ± 4.0 %
Max. printable surface:	Length: Height:	600 mm 135 mm	
Approval: (u)	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	700 pcs. of bottom parts and lids on Euro pallet		



#### **Detailed view**



Convenient opening lug



Protective rim prevents opening during transport



Optional: Tactile triangle label

- Convenient opening lug with tamper-evident protection
- Centring guide in the lid for automatic stacking
- Tight-sealing
- Circumferential protective rim prevents opening during transport
- Lightweight and robust, saving resources and therefore environmentally friendly
- Attractive design
- Colouring possible
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Optional:
  - UN type tested version
  - Tactile triangle label, acc. to EN ISO 11683



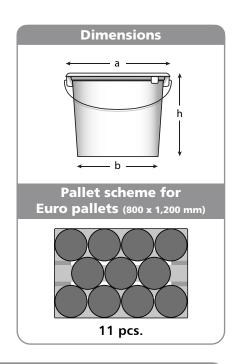




## **ROUND BUCKET SUPRA**11LITRES

PP series

	Overview		
Nominal volume:	11 litres		
Item name:	ERL110PP		
Max. filling volume:	11.0 litres	± 4.0 %	
Dimensions (with lid):	a 292 mm b 242 mm h 245 mm	± 1.7 % ± 1.7 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PP, white PP, white PP, white	
Weight:	Bottom part: Lid: Bail: Total:	312 g 78 g 22 g 412 g	± 3.5 % ± 4.0 % ± 7.5 % ± 4.0 %
Max. printable surface:	Length: Height:	750 mm 170 mm	
Approval: (u)	according to UN a	approval list	
Empty packaging dispatch on pallet (max. height 200 cm):	440 pcs. of bottom parts and lids on EP		



#### **Detailed view**



Convenient opening lug



Optional: Sealing lid



Optional: Tactile triangle label

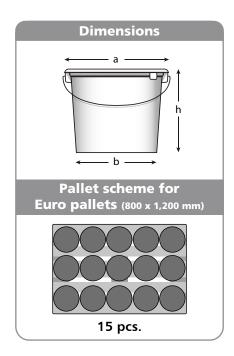
- Convenient opening lug with tamper-evident protection
- Centring guide in the lid for automatic stacking
- Tight-sealing
- Circumferential protective rim prevents opening during transport
- Lightweight and robust, saving resources and therefore environmentally friendly
- Attractive design
- Colouring possible
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Optional:
  - UN type tested version
  - Tactile triangle label, acc. to EN ISO 11683
  - Sealing lid





## ROUND BUCKET6LITRES

	Overview		
Nominal volume:	6 litres		
Item name:	ER060PE		
Max. filling volume:	6.0 litres	± 4.0 %	
Dimensions (with lid):	a 232 mm b 188 mm h 203 mm	± 1.7 % ± 2.0 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PE, white PE, white Metal	
Weight:	Bottom part: Lid: Bail: Total:	200 g 58 g 21 g 279 g	± 3.5 % ± 4.0 % ± 7.5 % ± 4.0 %
Max. printable surface:	Length: Height:	580 mm 135 mm	
Approval: (u)	Optional		
Empty packaging dispatch on pallet (max. height 200 cm):	600 pcs. of bottom parts and lids on EP		



#### **Detailed view**

Lid with gripping lugs



Approved for food contact

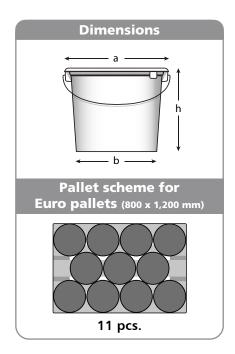
- Robust bucket made of HDPE material
- Tight-fitting lid seat for high level of transport safety
- Gripping lug on the lid for easier opening
- Cold-resistant up to -30 °C
- Colouring possible
- Optionally available with UN approval acc. to current approval table
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Optionally available with spout





## ROUND BUCKET10LITRES

	Overview		
Nominal volume:	10 litres		
Item name:	ER100PE		
Max. filling volume:	11.4 litres	± 4.0 %	
Dimensions (with lid):	a 290 mm b 229 mm h 263 mm	± 1.7 % ± 1.7 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PE, white PE, white Metal	
Weight:	Bottom part: Lid: Bail: Total:	372 g 114 g 41 g 527 g	± 3.5 % ± 4.0 % ± 5.0 % ± 4.0 %
Max. printable surface:	Length: Height:	710 mm 185 mm	
Approval: (u)	Optional		
Empty packaging dispatch on pallet (max. height 200 cm):	400 pcs. of bottom	n parts and lids (	on EP



#### **Detailed view**



Lid with gripping lugs



Optional: pull-out spout

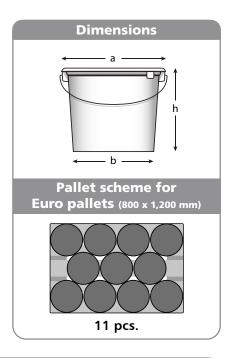
- Robust bucket made of HDPE material
- Tight-fitting lid seat for high level of transport safety
- Gripping lug on the lid for easier opening
- Optionally available with pull-out spout in the lid
- Cold-resistant up to -30 °C
- Colouring possible
- Optionally available with UN approval
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version





## ROUND BUCKET12LITRES

	Overview		
Nominal volume:	12 litres		
Item name:	ER120PE		
Max. filling volume:	13.3 litres	± 4.0 %	
Dimensions (with lid):	a 290 mm b 228 mm h 309 mm	± 1.7 % ± 1.7 % ± 1.5 %	
Material and colour:	Bottom part: Lid: Bail:	PE, nature PE, nature Metal	
Weight:	Bottom part: Lid: Bail: Total:	453 g 114 g 32 g 599 g	± 3.5 % ± 4.0 % ± 5.0 % ± 4.0 %
Max. printable surface:	Length: Height:	710 mm 215 mm	
Approval: (u)	Optional		
Empty packaging dispatch on pallet (max. height 200 cm):	300 pcs. of bottom	n parts and lids	on EP



#### **Detailed view**



Lid with gripping lugs



Approved for food contact

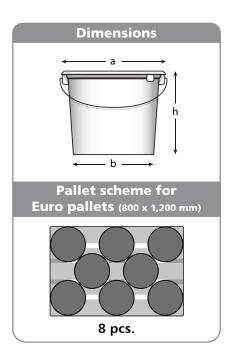
- Robust bucket made of HDPE material
- Tight-fitting lid seat for high level of transport safety
- Gripping lug on the lid for easier opening
- Cold-resistant up to -30 °C
- Colouring possible
- Optionally available with UN approval acc. to current approval table
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Optionally available with spout





## ROUND BUCKET15LITRES

	Overview		
Nominal volume:	15 litres		
Item name:	ER150PE		
Max. filling volume:	16.0 litres	± 4.0 %	
Dimensions (with lid):	a 317 mm b 257 mm h 305 mm	± 1.5 % ± 1.7 % ± 1.5 %	
Material and colour:	Bottom part: Lid: Bail:	PE, nature PE, nature Metal	
Weight:	Bottom part: Lid: Bail: Total:	567 g 169 g 61 g 797 g	± 3.0 % ± 3.5 % ± 4.0 % ± 3.5 %
Max. printable surface:	Length: Height:	800 mm 200 mm	
Approval: $\stackrel{u}{n}$	Optional		
Empty packaging dispatch on pallet (max. height 200 cm):	220 pcs. of bottom	parts and lids o	n EP



#### **Detailed view**

Lid with gripping lugs



Approved for food contact

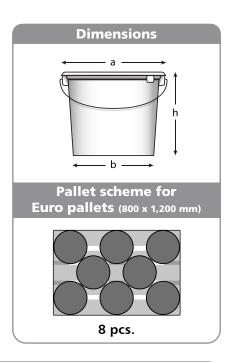
- Robust bucket made of HDPE material
- Tight-fitting lid seat for high level of transport safety
- Gripping lug on the lid for easier opening
- With metal bail (standard version) optionally available with plastic bail on request
- Cold-resistant up to -30 °C
- Colouring possible
- Optionally available with UN approval acc. to current approval table
- Approved for food contact in line with EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version







	Overview		
Nominal volume:	18 litres		
Item name:	EH180PE		
Max. filling volume:	18.8 litres	± 4.0 %	
Dimensions (with lid):	a 336 mm b 295 mm h 288 mm	± 1.5 % ± 1.7 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PE, white PE, white C-R	
Weight:	Bottom part: Lid: Bail: Total:	594 g 196 g 32 g 822 g	± 3.0 % ± 3.5 % ± 5.0 % ± 3.5 %
Max. printable surface:	Length: Height:	910 mm 190 mm	
Approval: (u)	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	180 pcs. of botto	m parts and lids	on EP



# 8

Gripping lug lid



Bail with roll handle

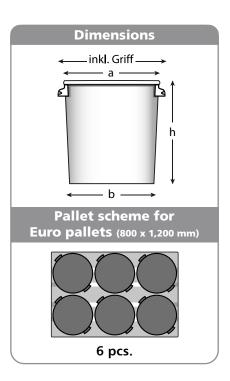
- Alternatively available with metal bail with roll handle
- Tight-sealing snap-on lid
- Cold-resistant up to -30 °C
- Colouring possible
- With UN approval acc. to current approval table
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Can be designed by means of screen printing (without food law approval only)

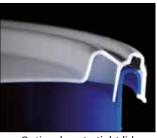






	Overview		
Nominal volume:	30 litres		
Item name:	EH300PE		
Max. filling volume:	31.5 litres	± 3.0 %	
Dimensions (with lid):	a 372 mm b 310 mm h 398 mm a 410 mm	± 1.5 % ± 1.5 % ± 1.5 % ± 1.5 % (inc	l. handle)
Material and colour:	Bottom part: Lid: Bail:	PE, white PE, white	
Weight:	Bottom part: Lid: Bail: Total:	955 g 270 g  1,225 g	± 3.0 % ± 3.5 % ± 3.5 %
Max. printable surface:	Length: Height:	880 mm 260 mm	
Approval: (u)	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	140 pcs. of bottom parts and lids on EP		





Optional: watertight lid



Optional: pull-out spout



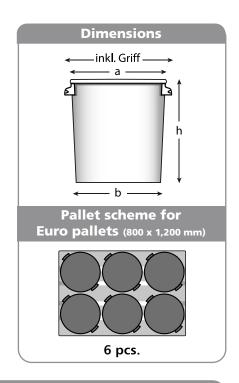
Optional: Bottom spout (KALTEX)

- Ergonomically shaped shell handles
- Very tight-fitting lid seat for high level of transport safety
- Cold-resistant up to -30 °C
- Colouring possible
- With UN approval acc. to current approval table
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Can be designed by means of screen printing (without food law approval only)
- Optional:
  - Can be fitted with watertight lid (PU foam sealed) acc. to ADR 6.1.5.2.6. para. 21)
  - Pull-out spout in the lid (without UN approval)
  - Connection point for extraction valves (KALTEX) (without UN approval)
- 1) Package filled with water (98 %); normal conditions:
  - a) 5 min. lying on the side
  - b) 24 h standing "upside down"
  - no leakage of liquid detected

## **HOBBOCK WITH FLAT SECTION 30LITER**

PE Series

	Overview		
Nominal volume:	30 litres		
Item name:	EH300PE		
Max. filling volume:	31,5 litres	± 3,0 %	
Dimensions (with lid):	a 372 mm b 305 mm h 395 mm a 410 mm	± 1,5 % ± 1,5 % ± 1,5 % ± 1,2 % (inc	l. handle)
Material and colour:	Bottom part: Lid: Bail:	PE, white PE, white 	
Weight:	Bottom part: Lid: Bail: Total:	940 g 270 g  1210 g	± 3,0 % ± 3,0 % ± 3,5 %
Max. printable surface:	Length: Height:	880 mm 180 mm	
Approval: $\stackrel{\mathrm{u}}{n}$			
Empty packaging dispatch on pallet (max. height 200 cm):	110 pcs. of botto Euro-Palette	om parts and lids o	on EP



#### **Detailed view**

Lid with gripping lugs



Optional: Bottom spout (KALTEX)

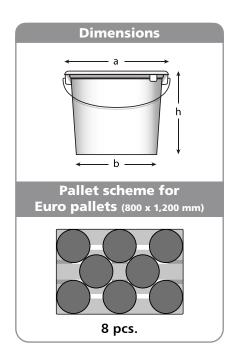


Optional: pull-out spout

- Ergonomically shaped shell handles
- Very tight-fitting lid seat for high level of transport safety
- Cold-resistant up to -30 °C
- Colouring possible
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Can be designed by means of screen printing (without food law ap proval only)
- Optional:
  - Can be fitted with watertight lid (PU foam sealed) acc. to ADR 6.1.5.2.6. para. 2<sup>1)</sup>
  - Pull-out spout in the lid (without UN approval)
  - Connection point for extraction valves (KALTEX) (without UN approval)
- 1) Package filled with water (98 %); normal conditions:
  - a) 5 min. lying on the side
  - b) 24 h standing "upside down"
  - no leakage of liquid detected



	Overview		
Nominal volume:	18 litres		
Item name:	EHL180PP		
Max. filling volume:	18.7 litres		
Dimensions (with lid):	a 335 mm b 283 mm h 293 mm	± 1.5 % ± 1.7 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PP, white PP, white PP, white	
Weight:	Bottom part: Lid: Bail: Total:	530 g 150 g 30 g 710 g	± 3.0 % ± 4.0 % ± 7.5 % ± 4.0 %
Max. printable surface:	Length: Height:	900 mm 200 mm	
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	270 pcs. of bottom parts and lids on EP		



# 9

Lid with gripping lugs



Plastic bail

#### Advantages

- Circumferential protective rim prevents opening during transport
- Vibration-proof
- Tight-sealing
- Centring guides in the lid
- Suitable for fully-automatic filling
- Lightweight and robust PP
- Attractive design
- Designed for easy opening
- UN tested version on request
- Approved for food contact in line with EC 1935/2004, EC 2023/2006 and EU 10/2011 in the currently valid version

#### **Optional:**

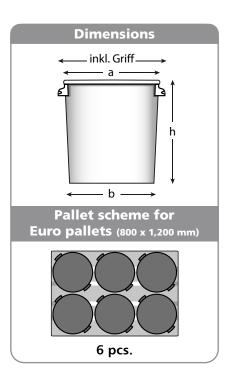
- Metal bail with roll handle 66g  $\pm$  4 %







	Overview		
			-
Nominal volume:	30 litres		
Item name:	EHL300PP		
Max. filling volume:	31.5 litres	± 3.0 %	
Dimensions (with lid):	a 379 mm b 310 mm h 397 mm a 410 mm	± 1.5 % ± 1.5 % ± 1.5 % ± 1.5 % (incl. hand	dle)
Material and colour:	Bottom part: Lid: Bail:	PP, white PP, white	
Weight:	Bottom part: Lid: Bail: Total:	182 g ±	3.0 % 3.0 % 3.5 %
Max. printable surface:	Length: Height:	880 mm 260 mm	
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	140 pcs. of bottom parts and lids on EP		



# NEW,

Optional: watertight lid\*



Lid with centring guide



Lid with pull-out spout

#### **Advantages**

- Ergonomically shaped shell handles
- Easy-to-open clip-on lid
- Lightweight, which saves resources and is environmentally friendly
- Colouring possible
- Can be designed by means of screen printing (without food law ap proval only)
- Approved for food contact, as per EC 1935/2004, EC 2023/2006 and EC 10/2011 in the currently valid version
- Optional:
  - UN type tested version
  - Pull-out spout in the lid (without UN approval)
  - watertight lid\*

a) 5 minutes on side / b) 24 hours upside down - no leakage detected

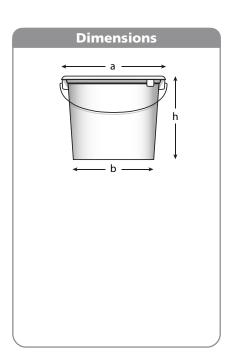
<sup>\*1)</sup> Container filled with water (98%); Normal conditions:





## PAINTER'S BUCKET13LITRES

	Overview		
Nominal volume:	13 litres		
Item name:	EM130PE		
Max. filling volume:	13.3 litres	± 4.0 %	
Dimensions (with lid):	a 353 mm / 241 mm b 298 mm / 185 mm h 250 mm	± 2.0 %	
Material and colour:	Bottom part: Lid: Bail:	PE, white  Metal	
Weight:	Bottom part: Lid: Bail: Total:	495 g  60 g 555 g	± 3.5 % ± 3.5 % ± 3.5 %
Max. printable surface:			
Approval: (u)			
Empty packaging dispatch on pallet (max. height 200 cm):	20 pcs. in cardboard	box, 240 pcs. or	n EP



#### **Detailed view**



Semicircle shape



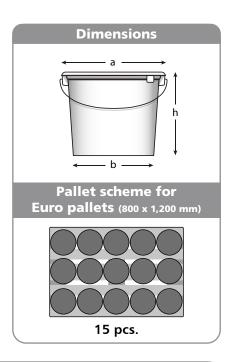
Roll handle

- Semicircle shape, specifically for painter requirements
- Saves space, can also be mounted on the wall
- Bail with roll handle
- Suitable for pre-separation of various secondary materials
- Cold-resistant up to -30 °C



## ROUND BUCKET6LITRES

	Overview		
Nominal volume:	6 litres		
Item name:	ER060PP-EX		
Max. filling volume:	6.0 litres	± 4.0 %	
Dimensions (with lid):	a 230 mm b 188 mm h 205 mm	± 1.7 % ± 2.0 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PP, black PP, black Metal	
Weight:	Bottom part: Lid: Bail: Total:	216 g 131 g 62 g 409 g	± 3.5 % ± 4.0 % ± 4.0 % ± 1.5 %
Max. printable surface:	Length: Height:	580 mm 135 mm	
Approval: (u)	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	600 pcs. of bottom parts and lids on EP		



#### **Detailed view**



"EX" engraving sign and Resy symbol



Clip-on lid

#### **Advantages**

- UN type tested; approval acc. to current approval list
- Robust bucket made of special PP material
- Tight-fitting clip-on lid for safe transport
- Metal bail for safe lifting/carrying
- Can be designed by means of screen printing
- Electrical conductivity ensured by carbon black portion in base material
- Specific surface resistance:
  - < 10<sup>8</sup> Ohm; typ. 10<sup>6</sup>...10<sup>7</sup> Ohm

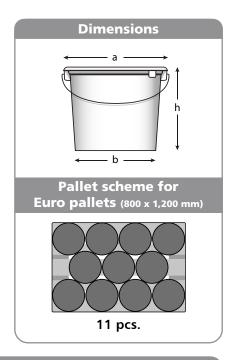
Overpack/transport packaging is NOT electrically conductive! Migration into fill goods possible.

Possible change of the resistance over time must be considered!



## ROUND BUCKET10LITRES

	Overview		
Nominal volume:	10 litres		
Item name:	ER100PP-EX		
Max. filling volume:	11.0 litres	± 4.0 %	
Dimensions (with lid):	a 290 mm b 226 mm h 268 mm	± 1.7 % ± 1.7 % ± 1.7 %	
Material and colour:	Bottom part: Lid: Bail:	PP, black PP, black Metal	
Weight:	Bottom part: Lid: Bail: Total:	407 g 129 g 41 g 572 g	± 3.5 % ± 4.0 % ± 6.0 % ± 4.0 %
Max. printable surface:	Length: Height:	710 mm 185 mm	
Approval: (u)	according to UN approval list		
Empty packaging dispatch on	400 pcs. of bottom parts and lids on EP		
pallet (max. height 200 cm):			



#### **Detailed view**



"EX" engraving sign and Resy symbol



Clip-on lid

#### **Advantages**

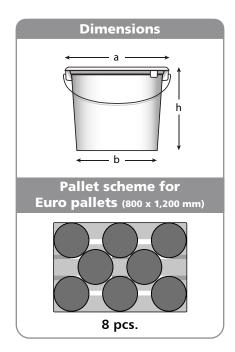
- UN type tested; approval acc. to current approval list
- Robust bucket made of special PP material
- Tight-fitting clip-on lid for safe transport
- Metal bail for safe lifting/carrying
- Can be designed by means of screen printing
- Electrical conductivity ensured by carbon black portion in base material
- Specific surface resistance:
  - < 10<sup>8</sup> Ohm; typ. 10<sup>6</sup>...10<sup>7</sup> Ohm

Overpack/transport packaging is NOT electrically conductive! Migration into fill goods possible. Possible change of the resistance over time must be considered!



# ROUND BUCKET18LITRES

	Overview		
Nominal volume:	18 litres		
Item name:	EHL180PP-EX		
Max. filling volume:	18,7 litres	± 4,0 %	
Dimensions (with lid):	a 338 mm b 283 mm h 293 mm	± 1,5 % ± 1,7 % ± 1,7 %	
Material and colour:	Bottom part: Lid: Bail:	PP, black PP, black Metal	
Weight:	Bottom part: Lid: Bail: Total:	630 g 200 g 60 g 890 g	± 3,5 % ± 4,0 % ± 4,0 % ± 4,0 %
Max. printable surface:	Length: Height:	890 mm 200 mm	
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	180 pcs. of bottom parts and lids on EP		



# **Detailed view**

# PP PP

"EX" engraving sign and Resy symbol



Clip-on lid

# **Advantages**

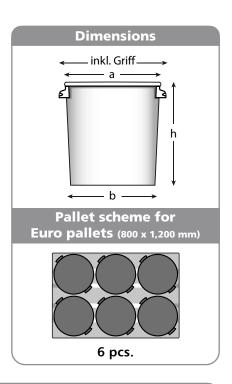
- UN type tested; approval acc. to current approval list
- Robust bucket made of special PP material
- Tight-fitting clip-on lid for safe transport
- Metal bail for safe lifting/carrying
- Can be designed by means of screen printing
- Electrical conductivity ensured by carbon black portion in base material
- Specific surface resistance:
  - $< 10^8$  Ohm; typ.  $10^6...10^7$  Ohm

Overpack/transport packaging is NOT electrically conductive! Migration into fill goods possible. Possible change of the resistance over time must be considered!

37



	Overview		
Nominal volume:	30 litres		
Item name:	EHL300PP-EX		
Max. filling volume:	31.0 litres	± 3.0 %	
Dimensions (with lid):	a 410 mm b 310 mm h 398 mm (incl. handle)	± 1.5 % ± 1.5 % ± 1.2 %	
Material and colour:	Bottom part: Lid: Bail:	Special PP, b Special PP, b	
Weight:	Bottom part: Lid: Bail: Total:	1,060 g 300 g  1,360 g	± 2.5 % ± 5.0 % ± 3.5 %
Max. printable surface:	Length: Height:	880 mm 260 mm	
Approval: (u)	according to UN approval list		
Empty packaging dispatch on pallet (max. height 200 cm):	120 pcs. of bottom parts and lids on EP		



# **Detailed view**

Clip-on lid



"Electrically conductive" symbol



Shell handles

# Advantages

- UN type tested; approval acc. to current approval list
- Robust bucket made of special PP material
- Tight-fitting clip-on lid for safe transport
- Shell handles for lifting, alone or with another person
- Can be designed by means of screen printing
- Electrical conductivity ensured by carbon black portion in base material
- Specific surface resistance:
  - $< 10^8$  Ohm; typ.  $10^6...10^7$  Ohm

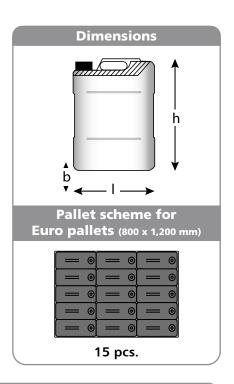
Overpack/transport packaging is NOT electrically conductive! Migration into fill goods possible.

Possible change of the resistance over time must be considered!



# **INDUSTRIAL JERRYCAN**12LITRES

	Overview		
Nominal volume:	12 litres		
Item name:	KA 120		
Overflow volume:	12.85 litres		
Dimensions in mm:	Length = 285 Width = 145 Height = 355		
Material and colour:	High-molecular-weight PE-HD, black		
Weight:	500 g		
Approval: (u)	no UN approval		
Packaging unit:	15 pcs. per PE bag / 105 pcs. per pallet		



# Detailed view

Jerrycan with screw cap SK46



Slim design

# Advantages

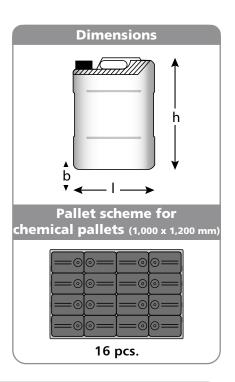
- Filling opening Ø 40 mm
- Special colours on request

- Screw cap SK46
- Degassing valve available on request

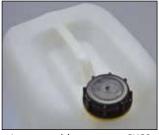


# **INDUSTRIAL JERRYCAN**25LITRES

Overview	
Nominal volume:	25 litres
Item name:	IK250
Overflow volume:	26.0 litres
Dimensions in mm:	Length = 300 Width = 245 Height = 450
Material and colour:	High-molecular-weight PE, blue/nature
Weight:	1,200 g
Approval: (u)	according to UN approval list
Packaging unit:	8 pcs. per PE bag / 80 pcs. per pallet



# **Detailed view**



Jerrycan with screw cap SK60

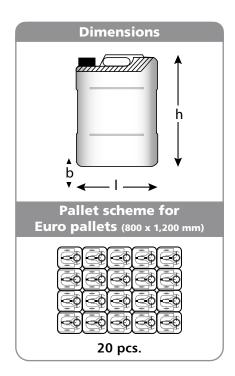
# **Advantages**

- Optimum use of the chemical pallets
- Filling opening Ø 48 mm
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request

- Screw cap SK60, as per EN 12713-2000
- Filling opening SK60x6, inner diameter 48 mm, as per EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection

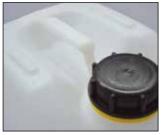
# **ECOSET JERRYCAN**10LITRES

	Overview
Nominal volume:	10 litres
Item name:	ECO 100
Overflow volume:	12.7 litres
Dimensions in mm:	Length = 230 Width = 190 Height = 340
Material and colour:	High-molecular-weight PE, blue/nature
Weight:	500 g
Approval: (u)	according to UN approval list
Packaging unit:	80 pcs. per Euro pallet



# **Detailed view**

Guaranteed residue emptying



Stacking pins with screw cap SK60

# Advantages

- Guaranteed residue emptying even in inclined pouring
- Full use of the fill goods
- Easy and economical cleaning
- Universal use through large-scale hazardous materials approvals
- No environmental impact
- Uncomplicated recycling
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request

- Screw cap SK60, acc. to EN 12713-2000
- Filling opening SK60x6, inner diameter 48 mm, as per EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection

Available with 35% recycled material





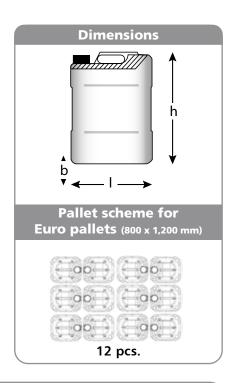
Ex. jerrycan colour red/yellow/green



Ex. nature-coloured jerrycan

# **JERRYCAN SLT SERIES** 20 22,5 25 LITRES

	Overview		
Nominal volume:	20 litres	22,5 litres	25 litres
Item name:	SLT200	SLT225	SLT250
Overflow volume:	22 litres	24,5 litres	27 litres
Dimensions in mm:	20 litres Length = 290 Width = 246 Height = 385	22,5 litres Length = 290 Width = 246 Height = 424	25 litres Length = 290 Width = 246 Height = 462
Material und colour:	High-molecular-weight PE, blue/nature		
Weight:	700 g - 1.000 g		
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	according to UN approval list		
Packaging unit:	20 litres: 60 pcs. on Euro pallet 22,5 litres: 60 pcs. on Euro pallet 25 litres: 48 pcs. on Euro pallet		



# **Detailed view**

patented stability corners



engraving insert possible



optional: view stripe with fill level mark

# **Advantages**

- High stability due to patented stability corners
- Ergonomic grip for outstanding griping and carrying comfort
- Guaranteed residue emptying even in inclined pouring
- Wide range of weights
- Jerrycan is compliant with EN 12712-2000
- Universal use due to extensive dangerous goods approvals
- Anti elephant feet
- Fill level mark/Filling scale possible
- Approval for contact with food available in accordance with EC 1935/2004, EC 2023/2006 and EC 10/2011 in the latest valid version.
- Material independently tested in the pharmaceutical/medical industry on request
- View stripe on request
- Special colours on request
- Engraving insert on request

- Screw cap SK60 or SK70, compliant with EN 12713-2000
- Filler opening SK60x6 (internal diameter 48 mm) or SK70x6 (internal diameter 57 mm), nach EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection

Available with 35% recyled material



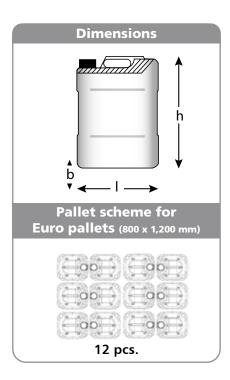


Ex: jerrycan colour red/yellow/green



# JERRYCAN SLT SERIES 27,5 30 32,5 LITRES

	Overview		
Nominal volume:	27,5 litres	30 litres	32,5 litres
Item name:	SLT200	SLT250	SLT300
Overflow volume:	29,5 litres	32 litres	34,5 litres
Dimensions in mm:	27,5 litres Length = 290 Width = 246 Height = 501	<b>30 litres</b> Length = 290 Width = 246 Height = 537	32,5 litres Length = 290 Width = 246 Height = 576
Material und colour:	High-molecular-weight PE, blue/nature		
Weight:	900 g - 1.200 g		
Approval: (u)	according to UN approval list		
Packaging unit:	27,5 litres: 48 pcs. on Euro pallet 30 litres: 36 pcs. on Euro pallet 32,5 litres: 36 pcs. on Euro pallet		



# **Detailed view:**

patented stability corners



engraving insert possible



optional: view stripe with fill level mark

# **Advantages:**

- High stability due to patented stability corners
- Ergonomic grip for outstanding griping and carrying comfort
- Guaranteed residue emptying even in inclined pouring
- Wide range of weights
- Jerrycan is compliant with EN 12712-2000
- Universal use due to extensive dangerous goods approvals
- Anti elephant feet
- Fill level mark/Filling scale possible
- Approval for contact with food available in accordance with EC 1935/2004, EC 2023/2006 and EC 10/2011 in the latest valid version.
- Material independently tested in the pharmaceutical/medical industry on request
- View stripe on request
- Special colours on request
- Engraving insert on request

- Screw cap SK60 or SK70, compliant with EN 12713-2000
- Filler opening SK60x6 (internal diameter 48 mm) or SK70x6 (internal diameter 57 mm), nach EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection

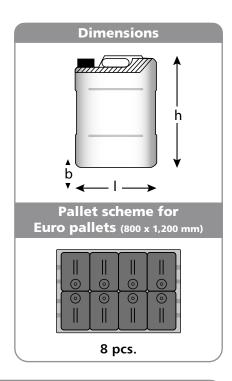






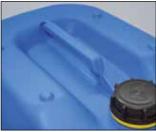
# **ECOSET JERRYCAN**20 25 30LITRES

	Overview		
Nominal volume:	20 litres	25 litres	30 litres
Item name:	ECO 200	ECO 250	ECO 300
Overflow volume:	22.5 litres	26.9 litres	34.7 litres
Dimensions in mm:	Length = 384 Width = 289	25 litres Length= 384 Width = 289 Height = 330	Length= 384 Width = 289
Material and colour:	High-molecular-weight PE-HD, blue/nature		
Weight:	1,100 g	1,250 g	1,450 g
Approval: (u)	according to UN approval list		
Packaging unit:	20 litres: 8 pcs. in PE bag / 56 pcs. per pallet 25 litres: 8 pcs. in PE bag / 48 pcs. per pallet 30 litres: 8 pcs. in PE bag / 40 pcs. per pallet		



# **Detailed view**

Guaranteed residue emptying



Stacking pins



Filling opening SK60x6

# Advantages

- Guaranteed residue emptying even in inclined pouring
- Full use of the fill goods
- Easy and economical cleaning
- Universal use through large-scale hazardous materials approvals
- No environmental impact
- Uncomplicated recycling
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request

- Screw cap SK60 or SK70, as per EN 12713-2000
- Filling opening SK60x6 (inner diameter 48 mm) or SK70x6 (inner diameter 57 mm), as per EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection



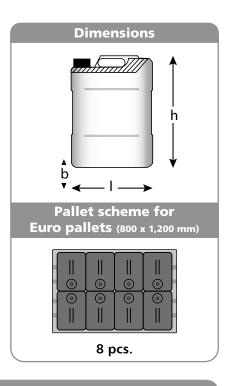




# **ECOVENT JERRYCAN**20 | 30LITRES

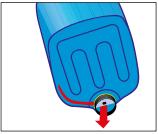
Licence Dr. Ing. W. Frohn GmbH, Munich

	Overview	
Nominal volume:	20 litres	30 litres
Item name:	ECOV 200	ECOV 300
Overflow volume:	22.8 litres	34.1 litres
Dimensions in mm:	20 litres Length = 380 Width = 285 Height = 285	30 litres Length = 380 Width = 285 Height = 405
Material and colour:	High-molecular-weight PE, blue/nature	
Weight:	1,250 g	1,480 g
Approval: (u)	according to UN approval list	
Packaging unit:	20 litres: 64 pcs. on Euro pallet 30 litres: 48 pcs. on Euro pallet	



# **Detailed view**

following air



Guaranteed residue emptying

# Advantages

- Smooth pouring through shaped ventilation channel
- Avoidance of dangerous splashing during withdrawal
- Exact dosing of the withdrawn quantity
- Guaranteed residue emptying even in tilted pouring position
- Universal use through large-scale hazardous materials approval
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request
- Nominal volume 25 I on request

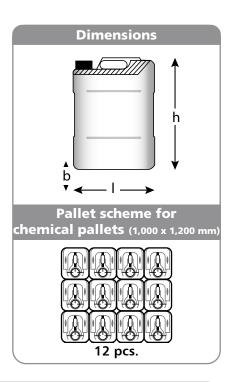
- Screw cap SK70, as per EN 12713-2000
- Filling opening SK70x6, inner diameter 57 mm, as per EN 12712-2000
- Degassing valve available on request
- Tamper-evident protection





# **ECOFLOW JERRYCAN**30 | 33LITRES

	Overview	
Nominal volume:	30 litres	33 litres
Item name:	ECOFL 300	ECOFL 330
Overflow volume:	30.5 litres	32.6 litres
Dimensions in mm:	30 litres Length = 320 Width = 290 Height = 430	Width $= 290$
Material and colour:	High-molecular-weight PE, blue/nature	
Weight:	1,100 g 1,300 g 1,500 g	1,100 g 1,300 g 1,500 g
Approval: (u)	according to UN approval list	
Packaging unit	60 pcs. per pallet	



# **Detailed view**

Guaranteed residue emptying

# **Advantages**

- Guaranteed residue emptying even if poured out to the side
- Recessed grip in the bottom for good handling during emptying
- UN approvals for all standard liquids in various plastic operating weights
- Optimised design extremely robust even with low operating weight
- Can be used on automatic filling systems
- Optimum utilisation of the chemical pallet 1,000 x 1,200 mm
- Guaranteed individual check for leak-tightness and operating weight
- Container-compatible dimensions for ECOFL 300
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request

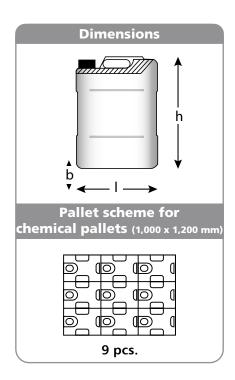
- Screw cap SK60 or SK70, as per EN 12713-2000
- Filling opening SK60x6 (inner diameter 48 mm) or SK70x6 (inner diameter 57 mm), as per EN 127123-2000
- Degassing valve available on request
- Tamper-evident protection





# **EASY-GRIP TRIPLE GRIP JERRYCAN**60LITRES

	Overview
Nominal volume:	60 litres
Item name:	ECO603
Overflow volume:	63.0 litres
Dimensions in mm:	Length = 398 Width = 328 Height = 630
Material and colour:	High-molecular-weight PE, blue/nature
Weight:	2,700 g
Approval: (u)	according to UN approval list
Packaging unit:	3 pcs. per PE bag / 28 pcs. per pallet



# **Detailed view**

Triple grip on one level



Easy handling



Excellent carrying feature

# **Advantages**

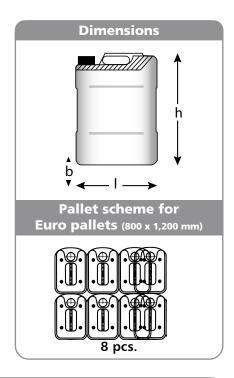
- Easier grip in terms of ergonomics, especially when emptying
- Excellent grip and comfortable carrying of the filled package
- Perfect handling through 2 blown side handles and a blown rear handle
- Residues can be emptied even in tilted pouring position
- Extremely high handle resistance thanks to production from one piece
- Protected labelling field on top of container
- Triple grip on one level
- Universal use through large-scale hazardous materials approvals
- Optimum utilisation of the chemical pallet 1,000 x 1,200 mm
- Optionally available with or without stacking pins
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request

- Screw cap SK70, acc. to EN 12713-2000
- Filling opening SK70x6, inner diameter 58 mm, acc. to EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection



# **JERRYCAN 1-HANDLE**60LITRES

	Overview
Nominal volume:	60 litres
Item name:	KA600
Overflow volume:	63 litres
Dimensions in mm:	60 litres Length = 395 Width = 335 Height = 640
Material und colour:	High-molecular-weight PE, blue/nature
Weight:	2.100 g 2.500 g 2.800 g
Approva(n)	according to UN approval list
Packaging unit:	3 pcs. per PE bag / 27 pcs. per Euro pallet



# **Detailansicht**

Garanteed residue emptying

# Vorteile

- Ergonomically easy to grip
- Excellent gripping and wearing comfort of the filled container
- Drainable even in oblique pouring position
- High weight bandwidth
- Universal use thanks to wide-ranging hazardous material approvals
- Either with or without stacking notches
- Food compliant version according to EC 1935/2004, EC 2023/2006 and EC 10/2011 in the latest valid version.
- Available in material independently tested in the pharmaceutical/medical industry on request
- special colors on request

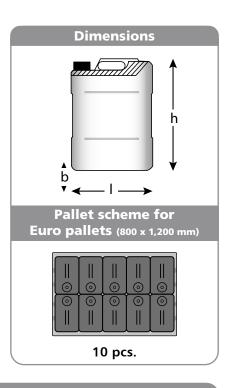
- Screw cap SK60 or SK70, compliant with EN 12713-2000
- Filling opening SK60x6 (inner diameter 48 mm) or SK70x6 (inner diameter 57 mm), compliant with EN 12713-2000
- Gas outlet valve available on request
- Tamper-evident protection





# JERRYCAN SK9625 | 30LITRES

Overview		
Nominal volume:	25 litres	30 litres
Item name:	KA250-SK96	KA300-SK96
Overflow volume:	29.0 litres	34.2 litres
Dimensions in mm:	25 litres Length = 377 Width = 240 Height = 389	30 litres Length = 377 Width = 240 Height = 457
Material and colour:	High-molecular-weight P	E, blue/nature
Weight:	1,250 g	1,400 g
Approval: (u)	according to UN approva	l list
Packaging unit:	25 litres: 60 pcs. on Euro p 30 litres: 50 pcs. on Euro p	



# **Detailed view**



Jerrycan with screw cap SK96



Jerrycan w. large opening (80 mm)

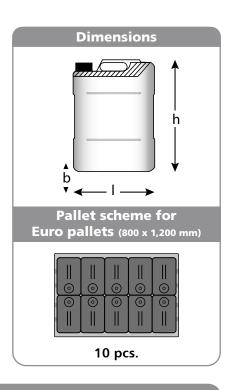
# Advantages

- Large opening SK96, inner Ø 80 mm
- Optimum use of the Euro pallet 800 x 1,200 mm
- Approval for water and 5 standard liquids
- · Wetting agent
- · Acetic acid
- N-butyl acetate / wetting agent
- · Hydrocarbon mixture
- Nitric acid
- Special approvals on request
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Version made of material tested and approved for pharm./medicine on request
- Special colours on request

- Customer-specific embossing plate on request
- Screw cap SK96
- Filling opening SK96x8, inner diameter 80 mm
- Degassing valve available on request
- Tamper-evident protection

# JERRYCAN SK96 ELECTR. CONDUCTIVE 25 | 30LITRES

Overview		
Nominal volume:	25 litres	30 litres
Item name:	KA250-SK96EX	KA300-SK96EX
Overflow volume:	29.0 litres	34.2 litres
Dimensions in mm:	25 litres Length = 377 Width = 240 Height = 389	30 litres Length = 377 Width = 240 Height = 457
Material and colour:	PE electr. conductive, blac	k
Weight:	1,250 g	1,400 g
Surface resistance (Ro):	electr. conductive $10^4  \Omega$	$< \text{Ro} < 10^9 \Omega$
Approval: $\binom{u}{n}$	according to UN approv	al list
Packaging unit:	25 litres: 60 pcs. on Euro 30 litres: 50 pcs. on Euro	•



# **Detailed view**



Jerrycan with screw cap SK96



Jerrycan w. large opening (80 mm)

# Advantages

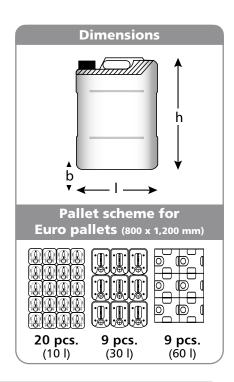
- Container made of electrically conductive, high-molecular-weight high density polyethylene (HDPE) (Surface resistivity>10<sup>4</sup> and <10<sup>9</sup> Ohm), black
- Approved for use in mining acc. to DIN 22100-7
- Approval for water and 5 standard liquids
- · Wetting agent
- · Acetic acid
- N-butyl acetate / wetting agent
- · Hydrocarbon mixture
- Nitric acid
- Special approvals on request
- Large opening, inner Ø 80 mm

- Customer-specific embossing plate on request
- Screw cap SK96
- Filling opening SK96x8, inner diameter 80 mm
- Degassing valve available on request
- Tamper-evident protection

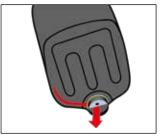


# JERRYCAN ELECTR. CONDUCTIVE 10 | 30 | 60 LITRES

	Overview		
Nominal volume:	10 litres	30 litres	60 litres
Item name:	ECO 100EX	F105EX	ECO603EX
Overflow volume:	12.7 litres	32.3 litres	62.4 litres
Dimensions in mm:	Length = 230 Width = 190	30 litres Length = 373 Width = 268 Height = 427	Length = 395 Width = 321
Material and colour:	PE electr. conductive, black		
Weight:	600 g	1,600 g	2,800 g
Surface resistance (Ro):	electr. conduc	tive $10^4 \Omega < Ro$	< 10 <sup>9</sup> Ω
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	according to UN approval list		
Packaging unit:	10 litres: 80 pcs. on Euro pallet 30 litres: 45 pcs. on Euro pallet 60 litres: 28 pcs. on Euro pallet		



# **Detailed view**



Guaranteed residue emptying

# Advantages

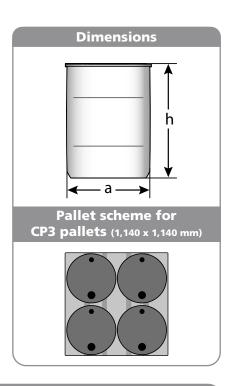
- Container made of electrically conductive, high-molecular-weight high-density polyethylene (HDPE) (surface resistivity  $>10^4$  and  $<10^9$  Ohm), black
- Multiple use over 5 years
- Reduction of packaging waste pursuant to the packaging regulation
- Perfect residue emptying in each pouring position
- Full use of the fill goods
- Easy cleaning
- No rust
- Saves space with optimum use of the pallet
- Stackable up to a height of 3 m
- Easy disposal in line with HDPE recycling
- Screw cap with PE seal
- Special colours on request

- Customer-specific embossing plate on request
- Screw cap SK60 or SK70, as per EN 12713-2000
- Filling opening SK60x6 (inner diameter 48 mm) or SK70x6 (inner diameter 57 mm), as per EN 12713-2000
- Degassing valve available on request
- Tamper-evident protection



# **MEGATOP ROLL-RING DRUM**220LITRES

Overview	
Nominal volume:	220 litres
Item name:	MGT220PE
Brim volume:	223 litres
Screw caps:	SK 160 x 7, opening Ø min. 140 mm, with tear-off ring SK 70 x 6, opening Ø min. 58 mm, with tear-off ring
Dimensions:	Height = 964 mm Outer Ø = 575 mm
Material and colour:	High-molecular-weight PE-HD, blue/black
Body weight:	9.2 kg
Approval: (u)	according to UN approval list
Packaging unit:	8 pcs./CP3 pallet



# **Detailed view**

For mixing with stirring devices

# **Advantages**

- Large filling opening with screw cap
- Suitable for mixing with stirring devices
- Proper mixing thanks to eccentrically arranged stirring device
- Low splashing risk during mixing
- Easy sampling
- Easy to clean
- Robust design thanks to second roll-ring
- Can be used as disposal drum
- Better fall properties than conventional lid drums
- Residue emptying
- Tamper-evident protection
- ISO container-compatible
- UN approvals for hazardous materials
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Colouring possible

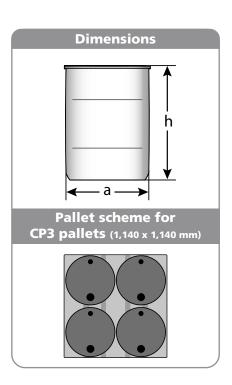
# **Optional:**

- Screw cap SK 70 x 6 with degassing valve
- Screw lid SK 160 x 7 and
- with internal thread S 56 x 4, can be combined with plug S 56 x 4
- with internal thread S 70 x 6, can be combined with plug S 70 x 6



# **L-RING DRUM PLUS**220LITRES

Overview	
Nominal volume:	220 litres
Item name:	LRF220PE
Brim volume:	228 litres
Filling plug:	BCS 70 x 6
Ventilation plug:	BCS 38 x 6
Sealing cap:	2" + 3/4"
Dimensions:	Height = 935 mm Ø-centre = 581 mm
Material and colour:	High-molecular-weight PE, blue
Body weight:	8.5 kg
Approval: $\begin{pmatrix} u \\ n \end{pmatrix}$	according to UN approval list
Packaging unit:	Loose / no packaging optional 8 pcs./CP3 pallet



# **Detailed view**

# Optional version with CDS valve

# Advantages

- Drum complies with EN ISO 20848-2:2008
- Plug complies with EN ISO 20848-3:2008
- ISO container-compatible
- Design conforming to food regulations, to EC 1935/2004, EC 2023/2006 and EC 10/2011 available in the currently valid version
- Colouring possible

- 2" plugs with degassing valve
- Special versions on request:
- 2 2" plugs
- 1 BCS 70x6 / 1 BCS 56x4
- · CDS valves, complete
- Increased weight 9.5 kg



# And the winner is ...

FRIES offers excellent packaging solutions.

Our products are certified and, for instance, already won the following awards:



Industrial packaging
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National award Smart Packaging 2016







# FRIES Kunststofftechnik GmbH

Schützenstraße 19, 6832 Sulz, Austria Phone: +43(0)5522 4935 202, Fax: + 43(0)5522 4935 209 info@fries.at, www.fries-kt.com







